

INSTALLATION INSTRUCTIONS

Accessory

REAR UNDERSPOILER

Application

**1999 ACCORD
2-DOOR**

Publications No.

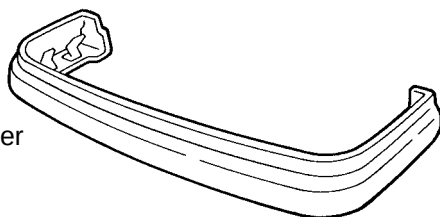
All 20043

Issue Date

OCT 1998

PARTS LIST

Rear underspoiler



10 Bumper bolts



4 Spring nuts



4 Self-tapping screws



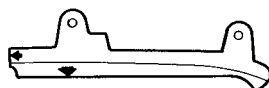
Template A



Template B



Template C



TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

Flat-tip screwdriver

10 mm Combination wrench

Drill

10 mm Drill bits

Eye protection (face shield, safety goggles, etc.)

Clip remover

10 mm Socket

Ratchet

Masking tape

Cardboard

Pushpin

INSTALLATION

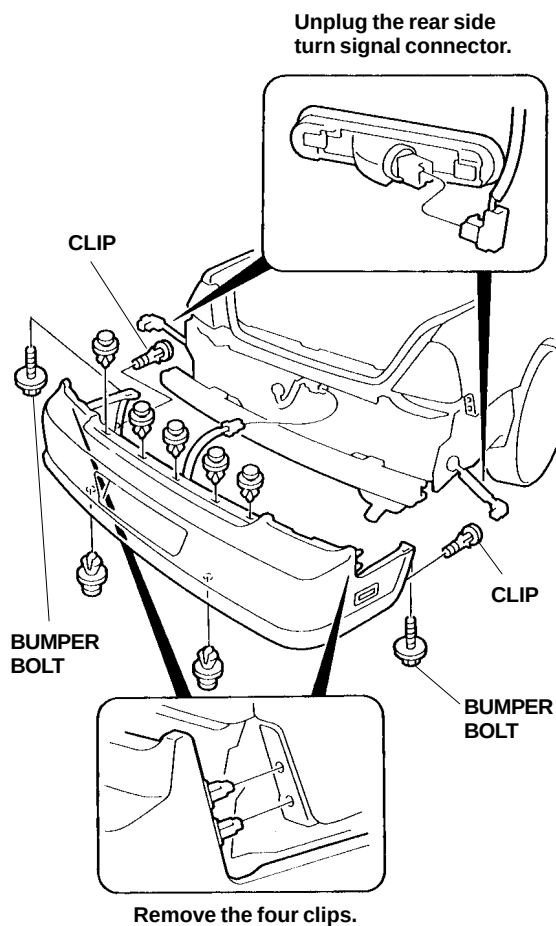
Customer Information: The information in this Accessory Installation Instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your car. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

- These instructions show the left side of the vehicle. Turn the templates over when marking the right side of the vehicle.
- Be extremely careful not to damage the rear bumper and other finished surfaces of the body.

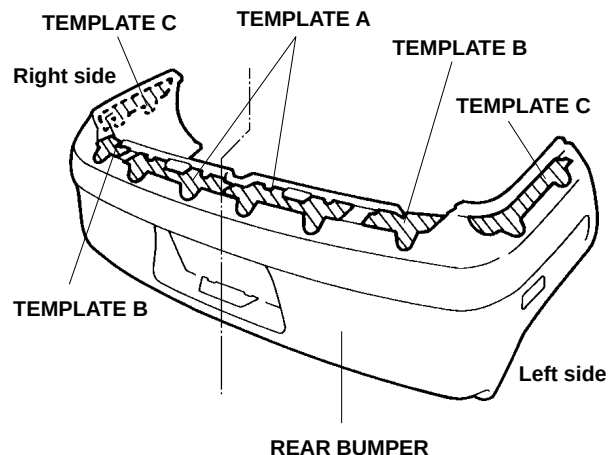
1. Remove the rear bumper:

- Open the trunk, and remove the five expansion clips securing the top of the bumper.
- On the bottom of the bumper, remove the two expansion clips.
- On each rear fenderwell, remove the bumper bolts.
- Using a clip remover, remove the four clips (two on each side).
- With the help of an assistant, slide the rear bumper out toward you, unplug the rear turn signal connectors at the left and right sides, and disconnect the license plate light; then remove the rear bumper. Set the bumper on a blanket or soft surface to avoid scratching it.



Placing the Templates

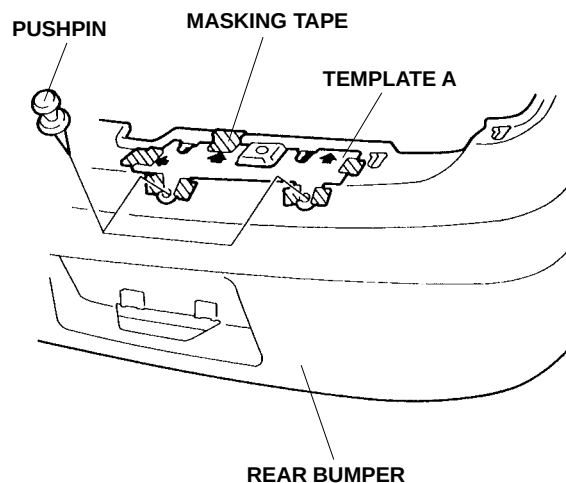
2. With the rear bumper placed upside down, practice positioning and aligning the templates.



Drilling Holes in the Rear Bumper

Template A

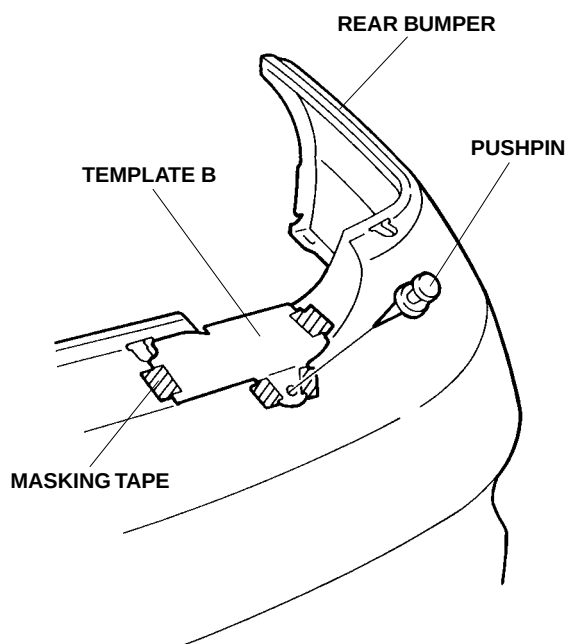
3. Beginning at the left side, position template A on the rear bumper, and attach it with strips of masking tape. Check that template A follows the contour of the rear bumper snugly.



4. Using a pushpin, prick the rear bumper at each of the two holes in template A.

Template B

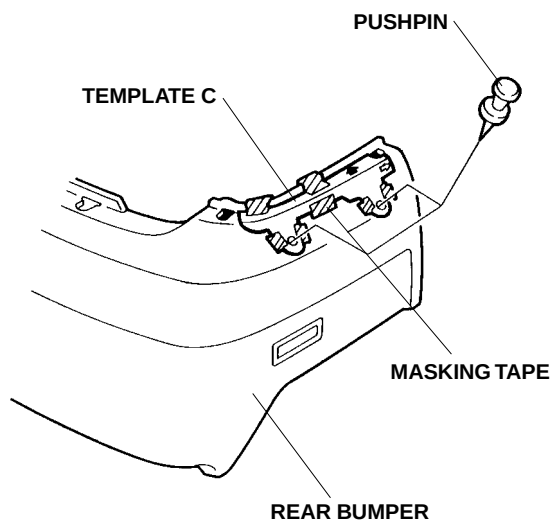
5. Position template B on the rear bumper, and attach it with strips of masking tape. Check that template B follows the contour of the rear bumper snugly.



6. Using a pushpin, prick the rear bumper at each of the two holes in template B.

Template C

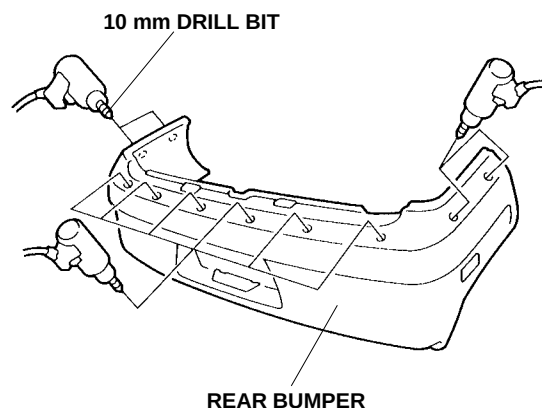
7. Position template C on the rear bumper, and attach it with strips of masking tape. Check that template C follows the contour of the rear bumper snugly.



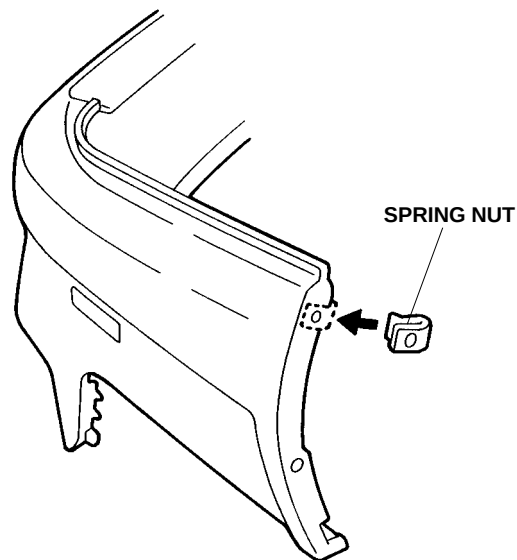
8. Using a pushpin, prick the rear bumper at each of the two holes in template C.

9. Repeat steps 3 through 8 to mark the right side.

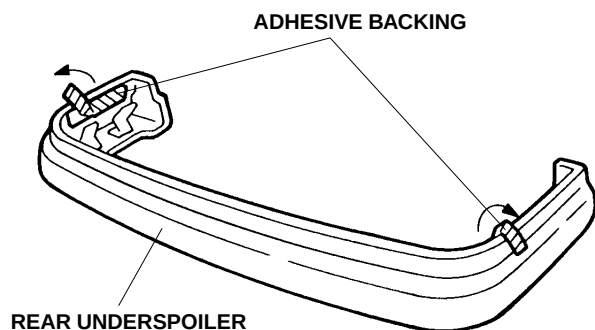
10. While wearing eye protection, drill a 10 mm hole through each of the 10 marks on the bottom of the rear bumper. Remove any burrs from the bumper.



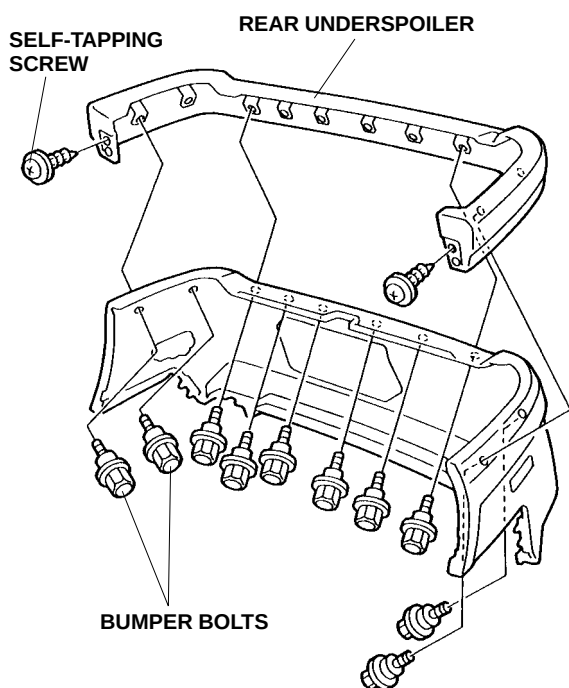
11. Slide one spring nut over the hole in the rear bumper. Repeat on the other side.



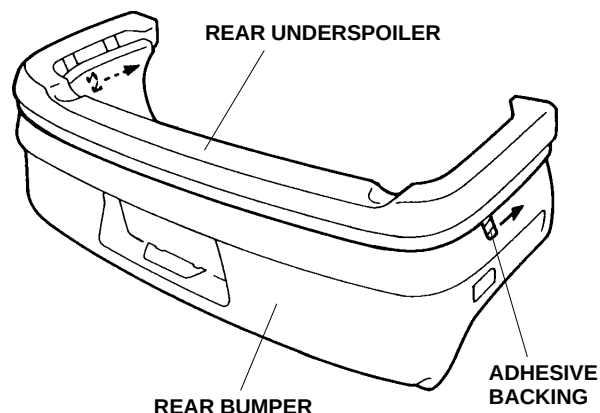
12. On the inside of the rear underspoiler, remove about 1 inch of the adhesive backing from the end of each adhesive tape, and fold the backing diagonally upward. Do not remove the adhesive backings yet.



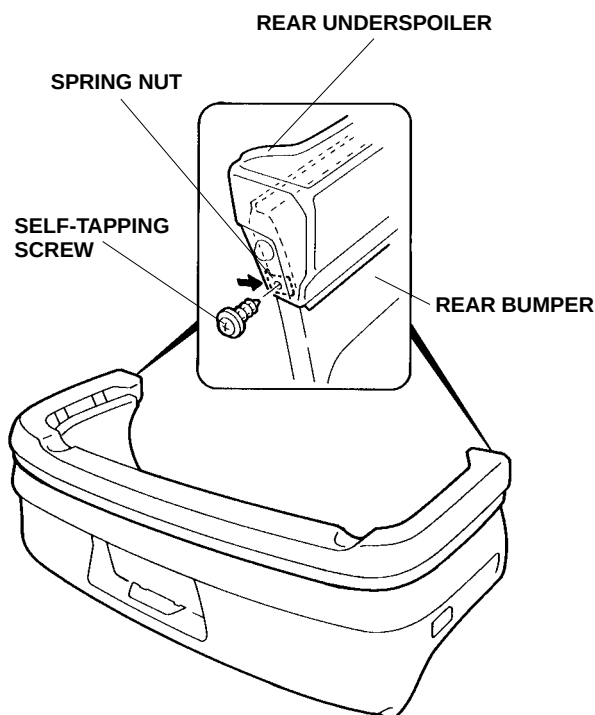
13. Position the rear underspoiler on the bumper, and loosely install the ten bumper bolts and two self-tapping screws.



14. Remove the backings from the adhesive tape on the rear underspoiler, and hold the spoiler firmly against the rear bumper with the palm of your hand.



15. At the side of the rear underspoiler, push one spring nut between the rear underspoiler and the rear bumper. Align the hole in the spring nut with the hole in the rear underspoiler as shown. Install one self-tapping screw. Repeat on the other side.



16. Tighten the ten bumper bolts and two self-tapping screws installed in step 13.
17. Reinstall the rear bumper to the vehicle in the reverse order of removal.